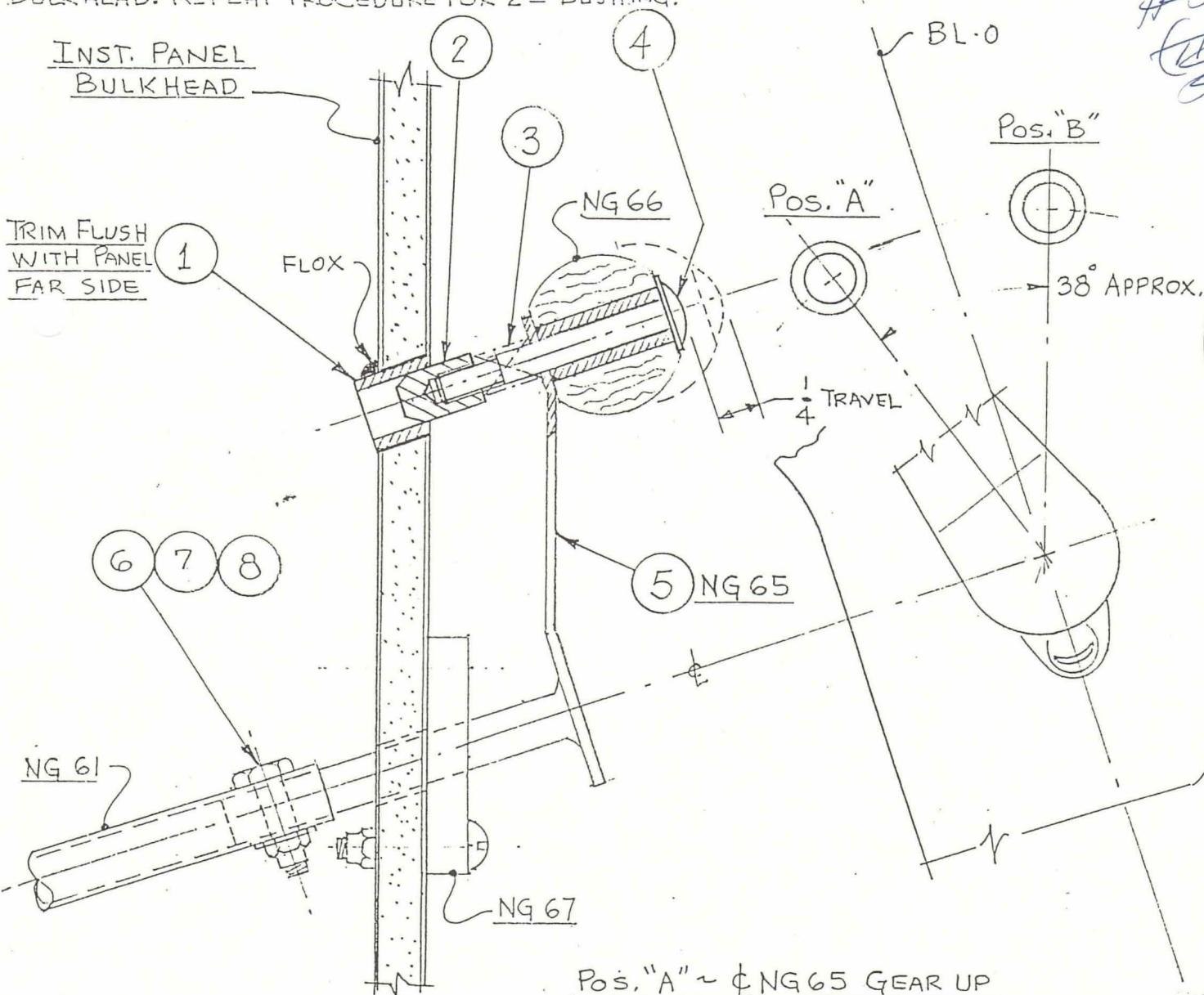


WITH GEAR UP LOC. NG 65 AT POS. "A", SHIM
 NG 66 BACK & ADJUST FOR $\frac{1}{32}$ " CLEARANCE
 BETWEEN 2 & BULKHEAD FACE, MARK NG 61
 FOR MINIMUM $\frac{5}{8}$ " ENGAGEMENT WITH NG 65.
 C NG 61 TO LENGTH & ASSEMBLE WITH
 NG 59 & NG 65 IN POS. "A" AS ABOVE. DRILL FOR
 6, 7, & 8 & INSTALL. REMOVE 2, 3, & 4 FROM
 NG 65. N° 12 PILOT DRILL THRU NG 65 & BULKHEAD
 PARALLEL TO NG 61. OPEN HOLE TO $\frac{3}{8}$ " DIA, FLOX
 IN 1, REASSEMBLE 2, 3, & 4 WITH 5. ENGAGE 2
 WITH 1 UNTIL FLOX CURES. ROTATE NG 65 UNTIL
 GEAR IS DOWN & LOCKED. THIS IS POS. "B". REMOVE
 2, 3, & 4 AGAIN. N° 12 PILOT DRILL THRU NG 65 &
 BULKHEAD. REPEAT PROCEDURE FOR 2ND BUSHING.

SYM	REQ.	DESCRIPTION
1	2	BUSHING $\frac{3}{8}$ O.D. X .028 WALL X $\frac{1}{2}$ LG. - N° 2
2	1	LOCATING PIN
3	1	COMPRESSION SPRING .230 DIA X $\frac{5}{8}$ LG. - N° 2
		WIRE GAGE (.018) 16 COILS / IN.
4	1	MACHINE SCREW - WASHER HEAD - AN 525-10R 2
5	1	NG 65 MODIFICATION
6	1	BOLT AN 3 - 6A
7	1	NUT AN 363 - 1032
8	1	WASHER AN 960 - 10L

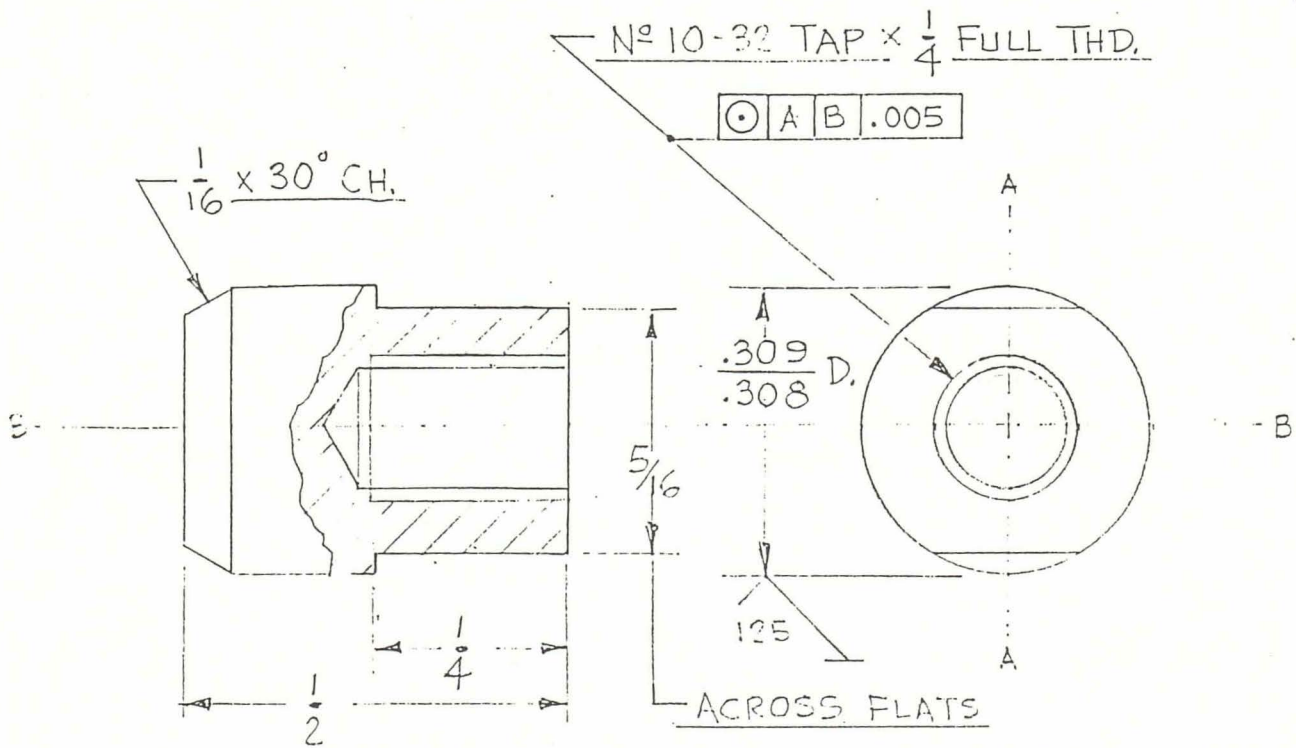
NOTE: APPLY LOC-TITE TO SCR. THD.S
 SYM 4 AT FINAL ASS'Y. WITH SYM 2



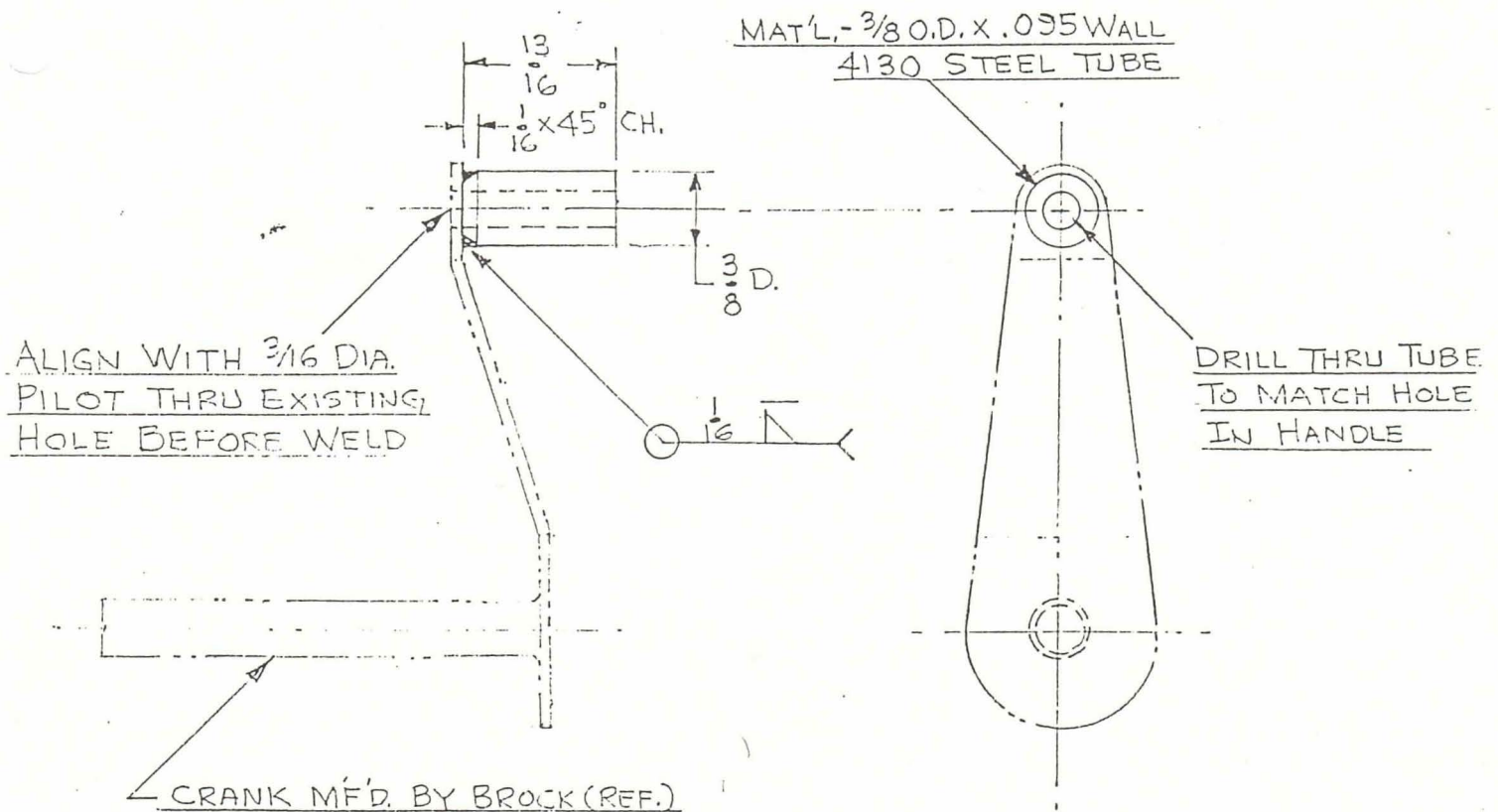
Pos. "A" ~ ϕ NG 65 GEAR UP

Pos. "B" ~ ϕ NG 65 GEAR DOWN & LOCKED

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② LOCATING PIN ~ 2024T3 ALUM. ~ SCALE: 4X



⑤ NG 65 MODIFICATION ~ SCALE: FULL

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