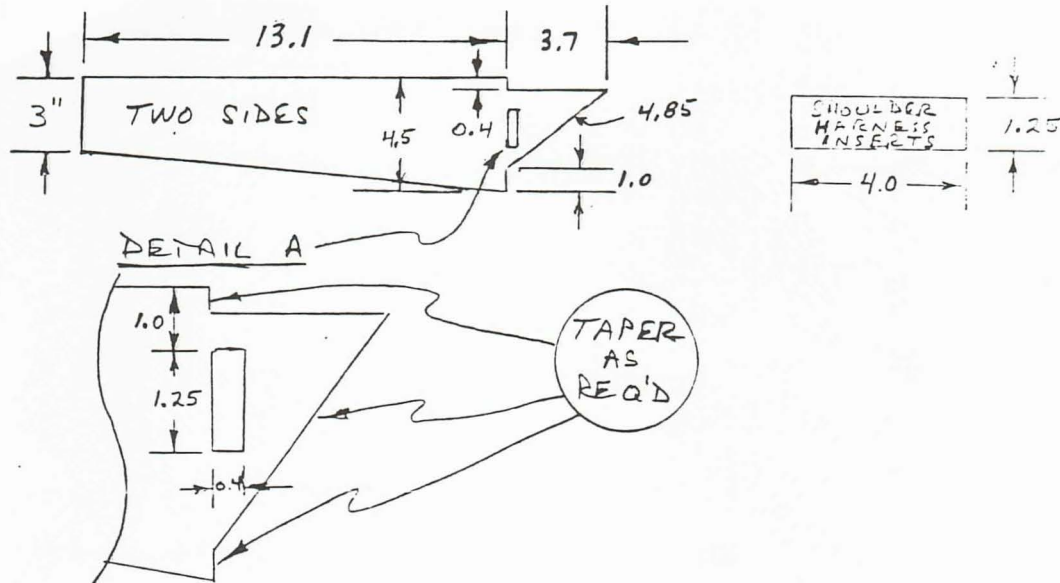


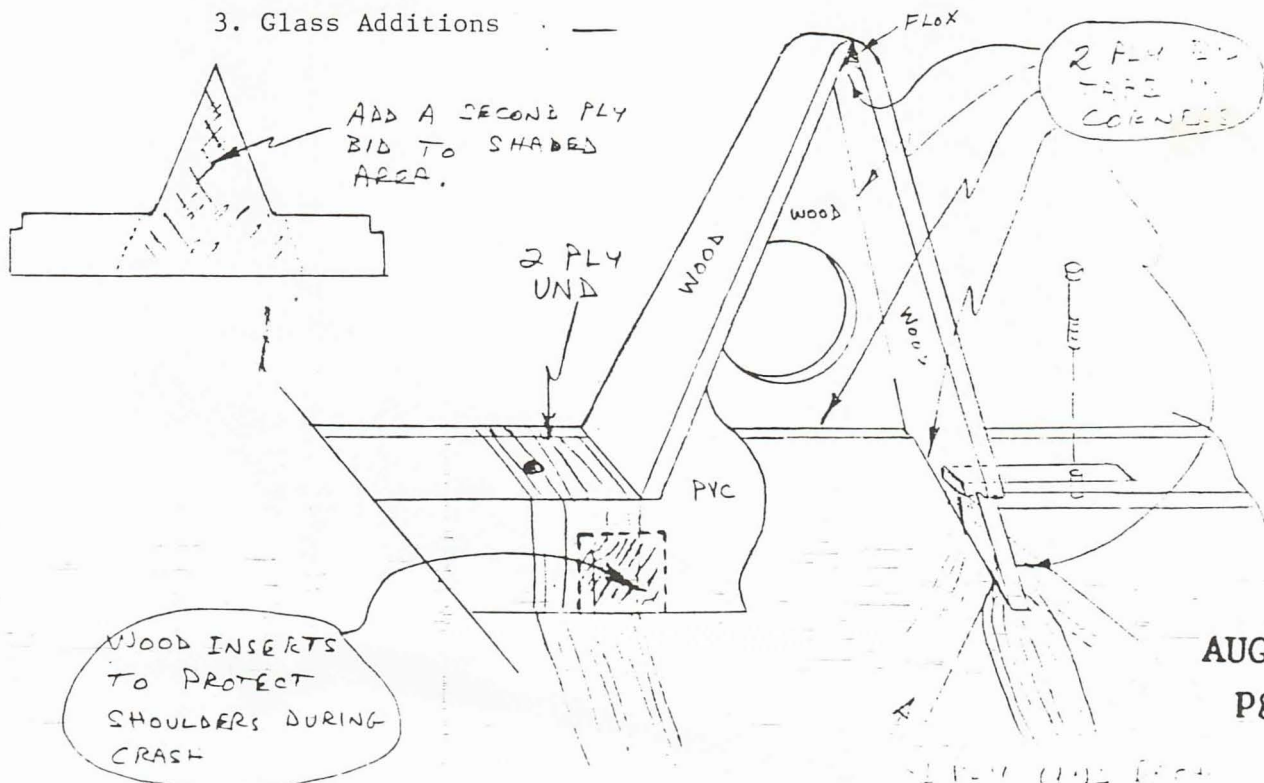
MODIFICATIONS TO THE ROLLOVER STRUCTURE:

1. Material Changes - make the 2 sides and back from $\frac{1}{4}$ " Birch plywood (cut holes before glassing). Add wood pads to front.

2. Dimensional Changes



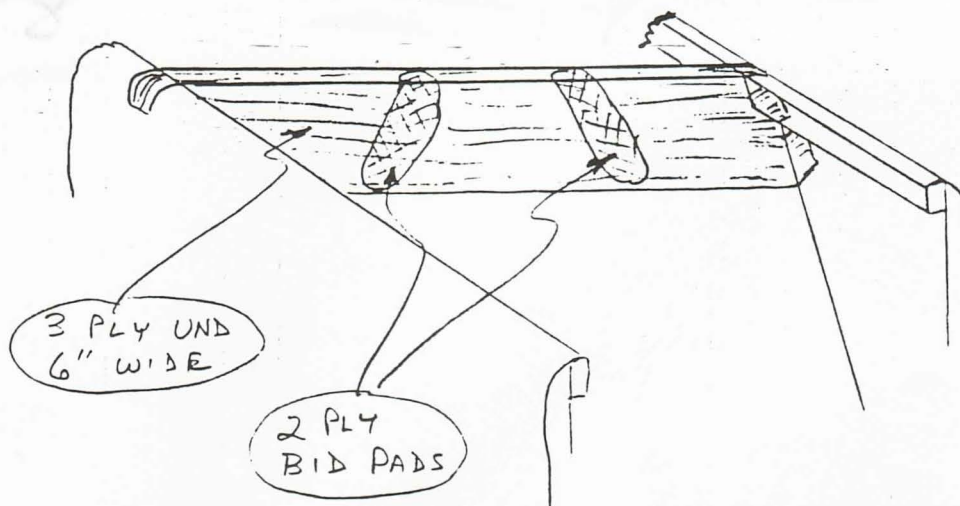
3. Glass Additions



AUG/SEPT
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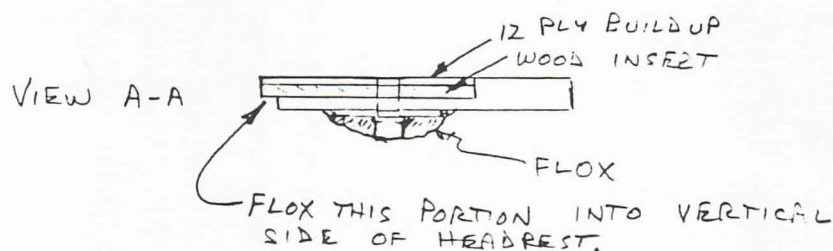
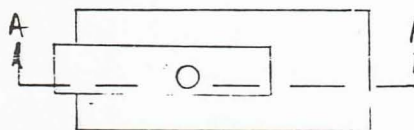
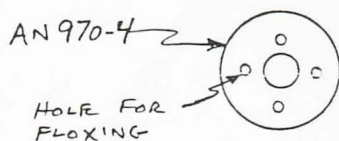
1/4" (1/2" IF CH)
(RIGHT SIDE SAME)

3. Glass Additions (continued)



4. Misc. Changes

DRILL 4 SMALL HOLES IN AN 970-4 WASHERS AND FLOX WITH MS21042-4 NUTS TO BOTTOM OF SHOULDER HARNESS ATTACHMENTS AFTER THEY HAVE BEEN GLASSED AND THE BOLT HOLES DRILLED.



5. Assembly Changes

- Add 3 ply UND and 2 ply BID pads to seat back
- Cut all pieces and loose fit them
- Glass inside surfaces of all pieces
- Add 12 ply buildup to shoulder harness attachment inserts, cure, drill, flox nut & washer
- Assemble 3 wood pieces of vertical structure (back and 2 sides) with wet flox. Make sure all pieces still fit before cure.
- Add 2 ply BID tape to inside corners
- Attach vertical structure (assembled above) to seat back with wet flox. Add 2 ply BID tape to all corners and add 6 pieces of UND to bottom of structure as shown in step 3 above
- Fit and attach 2 shoulder harness pieces with flox
- Install 2 protective wood inserts in front piece (PVC) and install front piece to complete rollover assembly
- Apply outside glass per plans and add 2 ply UND to shoulder harness area as shown in step 3 above